

Work Order ID 69173

Tuesday, May 03, 2011 2:42:12 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base)

Start Date: 5/3/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 11-05-14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3832	Rev A

100		0.00
	SHEAR	
Shear	Memo	0.00
Shear	1- cut mesh to size as per dwg D3832	

SAD 11-05-14

②

110		0.00
	QC6- Inspect dimensions to drawing	
QC	Memo	0.00
Quality Control		

11-05-25

[Signature]

120		0.00
	Identify as per dwg & Stock Location: WA	
Packaging	Memo	0.00
Packaging		

SAD 11-05-25

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69173

Tuesday, May 03, 2011 2:42:12 PM



Page 2

Item ID: D3832-1

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Stop



Item Name: Mesh (Base)

Start Date: 5/3/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/26

C211105125

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Picklist Print

Tuesday, May 03, 2011 2:42:18 PM

Page 1

Work Order ID: 69173



Parent Item: D3832-1



Parent Item Name: Mesh (Base)

Start Date: 5/3/2011

Required Date: 5/17/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304EX0.75-16F		Purchased			No			100	sf	583.3016	25.4518	80.37411	
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Expanded Metal Flat SS

SAD 11-05-14

Location

Loc Qty

Loc Code

WA

583.3016

115012

114

117197

182.3016

117455

287

80.3742

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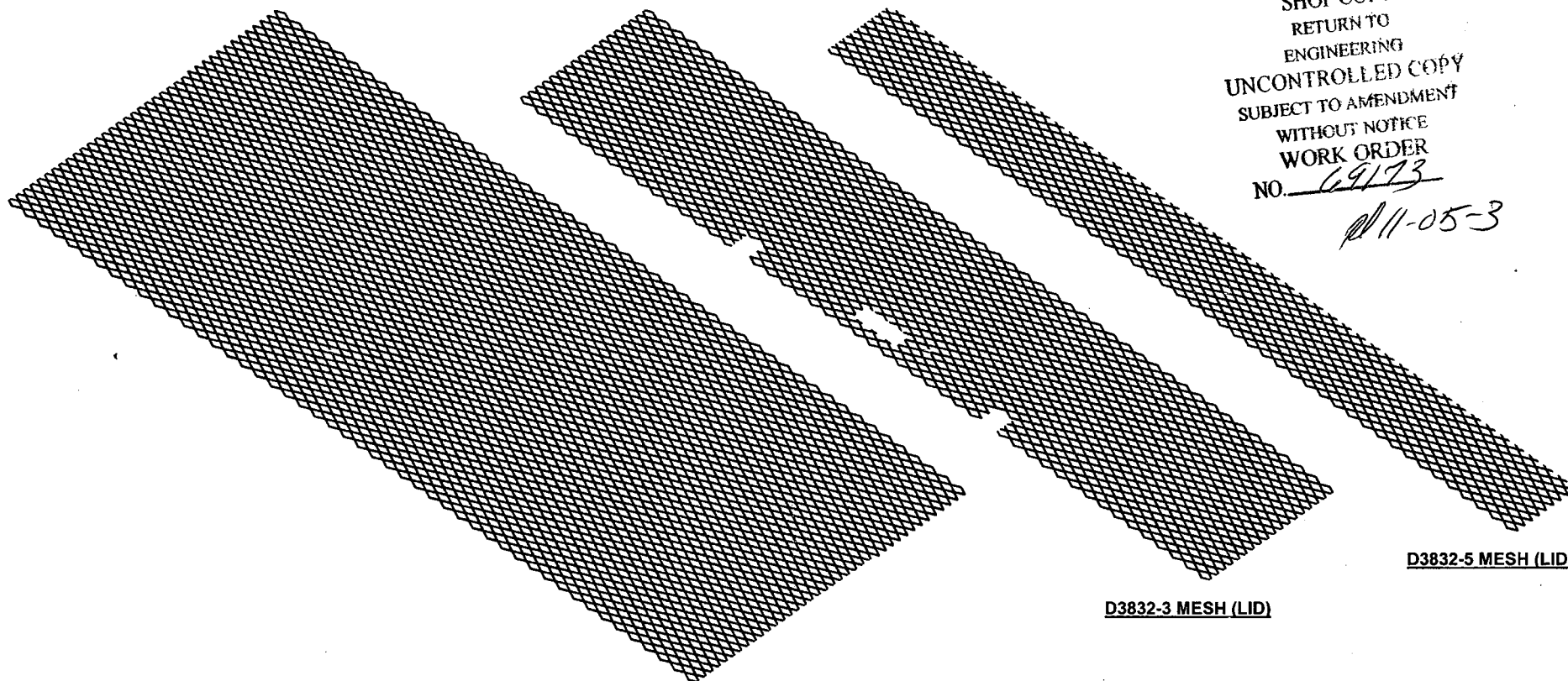
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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 RETURN TO
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 69173

11-05-3



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
6/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

REV.	NEW ISSUE	DESCRIPTION	MB	08.09.30
DESIGN			BY	DATE
DRAWN				
CHECKED	<i>[Signature]</i>			
MFG. APPR.	<i>[Signature]</i>			
APPROVED	<i>[Signature]</i>			
DE APPR.	<i>[Signature]</i>			
DATE	08.09.30			

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SHEET 1 OF 3
	SCALE NTS

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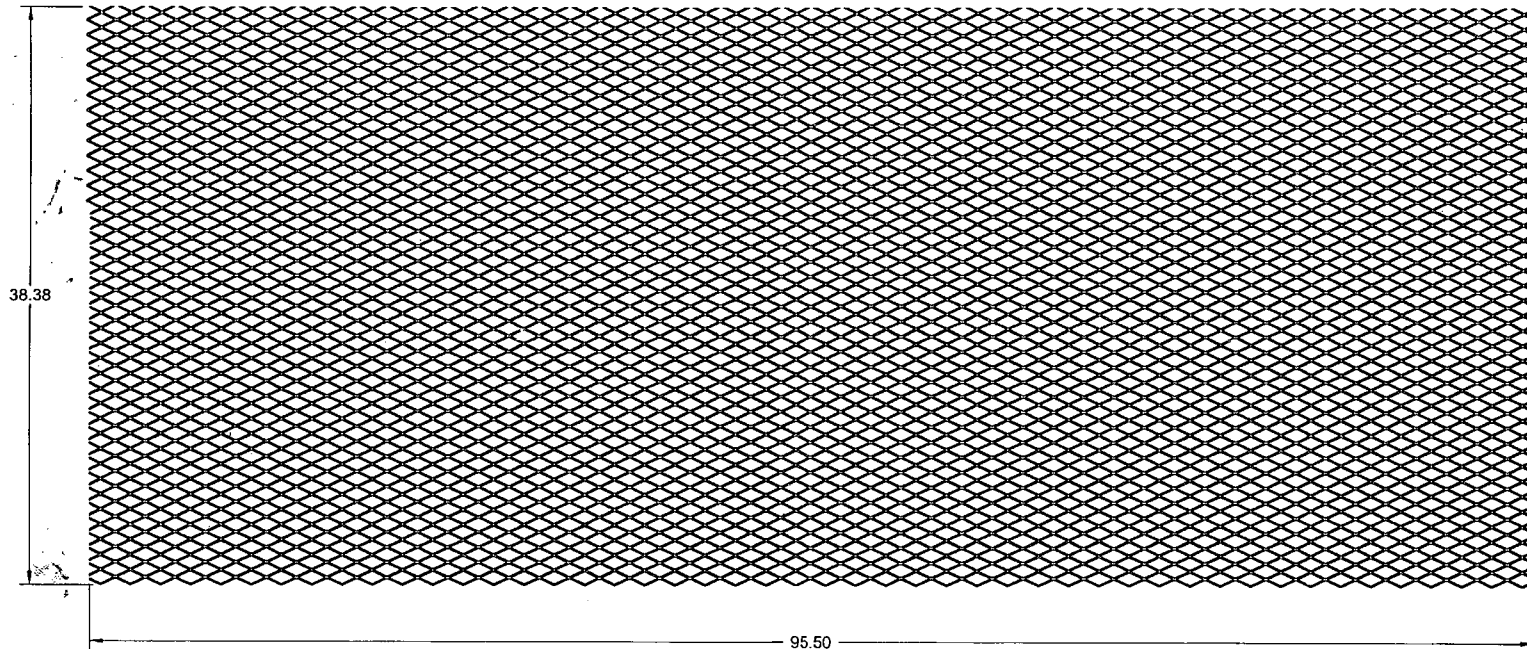
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D3832-1 MESH (BASE)

wb 69173

RELEASED
09/11/18

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	<i>MS</i>	DRAWING NO. D3832	REV. A
MFG. APPR.	<i>MS</i>	TITLE	SHEET 2 OF 3
APPROVED	<i>MS</i>	MESH (LID)	SCALE
DE APPR.	<i>MS</i>		NTS
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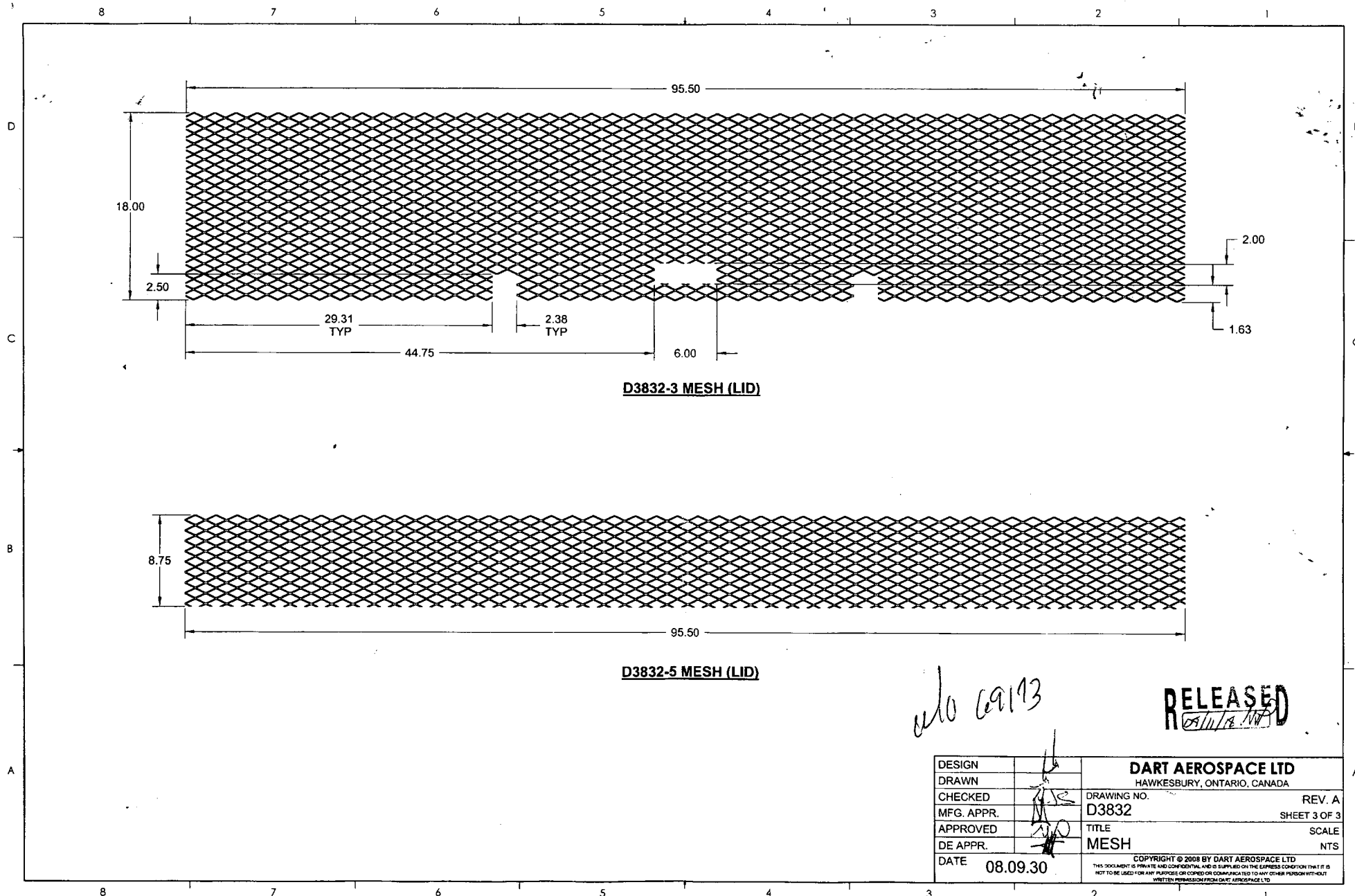
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010 69173

RELEASED
09/11/13

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CHECKED		DRAWING NO. D3832	REV. A
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